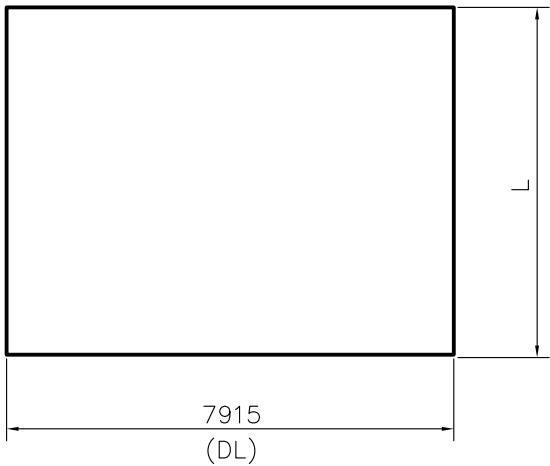


3-80-468-33906

DRAWING No

NOTES: -

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC.
- 2 FULL PENETRATION OF WELDS TO BE ENSURED
- 3 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO OR MORE PLATES CAN BE JOINED AND ROLLED
- 4 GLASS FLAKE COATING SHALL BE DONE AFTER WELDING
- THE STUBS AND ATTACHMENTS WHEREVER APPLICABLE.



RAW MATERIAL PLATE

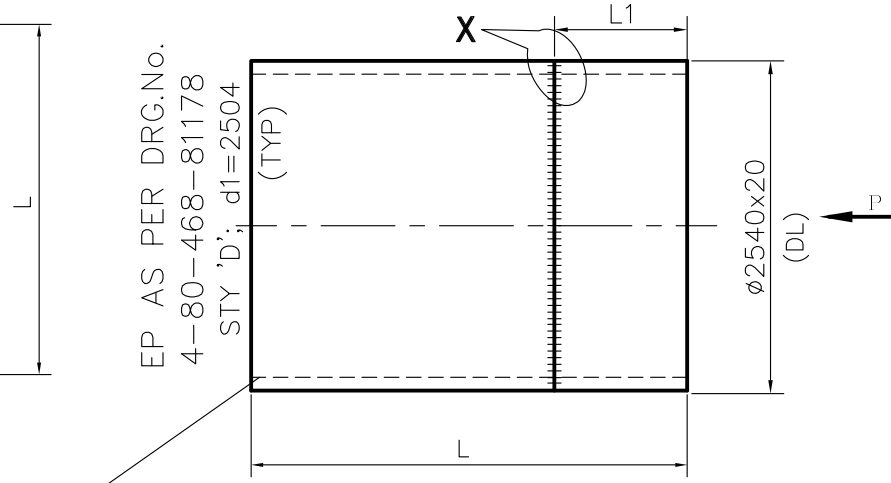
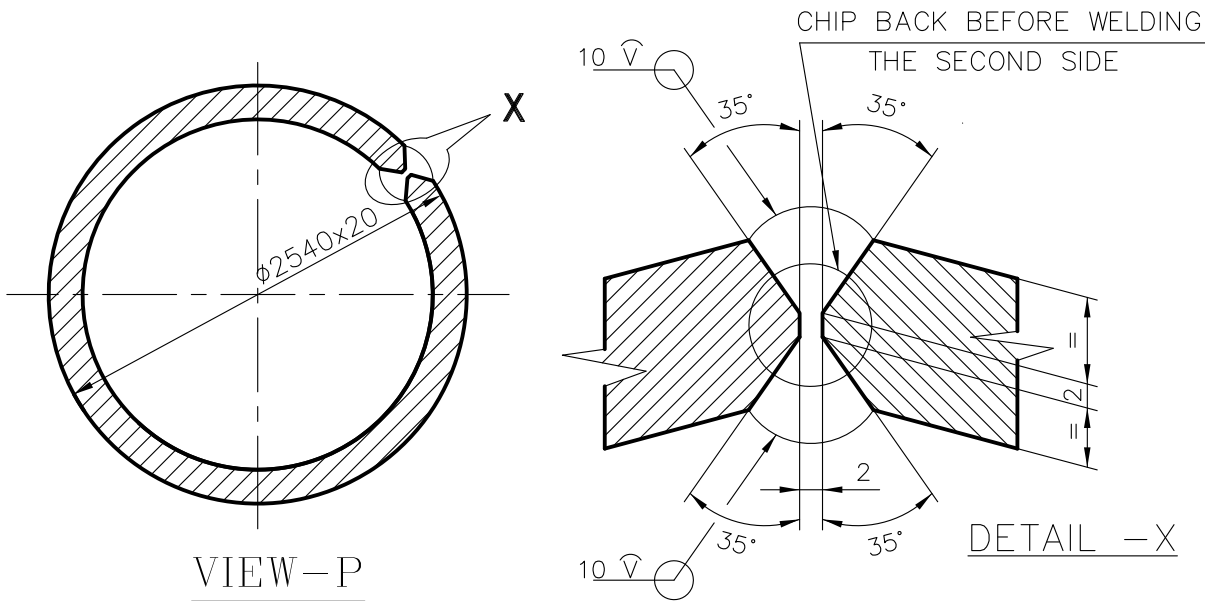


PLATE FORMED PIPE



15	PLATE 20 x 7915 x 1746	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		2169	740
14	PLATE 20 x 7915 x 1724	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		2142	265
13	PLATE 20 x 7915 x 1736	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		2157	180
12	PLATE 20 x 7915 x 3380	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		4200	221
11	PLATE 20 x 7915 x 6234	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		7746	694
10	PLATE 20 x 7915 x 1932	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		2400	844
09	PLATE 20 x 7915 x 1449	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		1800	633
08	PLATE 20 x 7915 x 8886	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		11042	280
07	PLATE 20 x 7915 x 796	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		989	100
06	PLATE 20 x 7915 x 3595	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		4467	278
05	PLATE 20 x 7915 x 6241	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		7755	486
04	PLATE 20 x 7915 x 1921	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		2387	185
03	PLATE 20 x 7915 x 2071	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		2573	544
02	PLATE 20 x 7915 x 4071	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		5058	854
01	PLATE 20 x 7915 x 853	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		1059	907
VAR. NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT. QTY.	

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

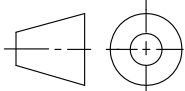
DRN	NAME BABU	SIGN -Sd-	DATE 11.10.17	NO OF ITEMS
CHD	P.SURESH	-Sd-	11.10.17	
APPD	R.SESHAGIRI	-Sd-	11.10.17	

DEPT.	GRADE OF UN TOL. DIM		SCALE N.T.S	WEIGHT (Kg).	REF. TO ASSY DRG	ITEM No.
CODE	C/M/F					
TITLE PLATE FORMED PIPE (OD2540 x 20)				CARD CODE U 01	DRAWING No. 3-80-468-33906 SHEET 1 OF 2	REV 00

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3-80-468-33906

DRAWING No

21	PLATE 20 x 7915 x 10000	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		12426	550		
20	PLATE 20 x 7915 x 1522	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		1891	379		
19	PLATE 20 x 7915 x 3067	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		3811	175		
18	PLATE 20 x 7915 x 7327	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		9104	901		
17	PLATE 20 x 7915 x 4317	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		5364	533		
16	PLATE 20 x 7915 x 939	3-80-468-33906		15 011 150 0000 IS 2062 Fe410A		1166	824		
VAR. NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A C	UNIT WT.	QTY.		
TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT									
			BHARAT HEAVY ELECTRICALS LTD., PIPING CENTRE, CHENNAI 600 017		DRN CHD APPD	NAME BABU P.SURESH R.SESHAGIRI	SIGN -Sd- -Sd- -Sd-	DATE 11.10.17 11.10.17 11.10.17	NO OF ITEMS
DEPT.	GRADE OF UN TOL. DIM		SCALE	WEIGHT (Kg).	REF. TO ASSY DRG			ITEM No.	
CODE	C/M/F		N.T.S						
TITLE	PLATE FORMED PIPE (OD2540 x 20)			CARD CODE	DRAWING No.			REV	
				U 01	3-80-468-33906 SHEET 2 OF 2			00	